

Work Order ID 79317

79317

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January-24-12 3:26:15 PM

Item ID: D205-523-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli Rappel, 500lb

Start Date: 1/24/12 Start Qty: 100 ***1***

Cust Item ID:

Required Date: 1/25/12 Req'd Qty: 100 ***1***

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| DS19301 | Rev A |

| | | | | | | | | | |
|------------------|--|------|--|--|--|--|--|--|--|
| 100 | DOCUMENT CONTROL | 0.00 | | | | | | | |
| *100* | | | | | | | | | |
| DC | Memo | 0.00 | | | | | | | |
| Document Control | Photocopy blue file & type labels as per PPP D205-523-013, CHG 002 | | | | | | | | |

M.C.J. 12/01/24
12-01-25 (4) (X)
(4)

| | | | | | | | | | |
|--------------|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |

12/1/25 (4) (4)

| | | | | | | | | | |
|-----------------|---|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

12 01 25 (4)

Work Order ID 79317

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Item ID: D205-523-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli Rappel, 500lb
 Start Date: 1/24/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/25/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Package as per PPP D205-523-013 StockLocation: <u>22</u> Reo C | Identify and | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

01/25/12 4
 12/1/26
 U 12-01-26

Picklist Print

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Work Order ID: 79317

Parent Item: D205-523-013

Start Date: 1/24/12

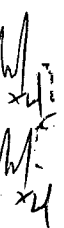
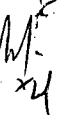
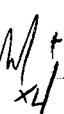

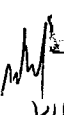

Required Date: 1/25/12

Parent Item Name: Heli Rappel, 500lb

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B02.04.04Updated Drawing and Added Inspection Level 2ISM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
|  D205-523-043 Slide Bar Assembly | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 1777.4 | | | |
|  D2224 Rappel Anchor | | Manufactured | No | | | 110 | Each | 4.0000 | 1 | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST489 | | 4 | | | | | | | |
| | | | | 50878 | | 4 | | | | | | | |
|  D2229 Doubler | | Manufactured | No | | | 110 | Each | 22.0000 | 2 | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST006 | | 22 | | | | | | | |
| | | | | 55316 | | 22 | | | | | | | |
|  AN5-14A Bolt | | Purchased | No | | | 110 | Each | 65.0000 | 4 | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST338 | | 65 | | | | | | | |
| | | | | 115374 | | 4 | | | | | | | |
| | | | | 119127 | | 36 | | | | | | | |
| | | | | 120360 | | 25 | | | | | | | |
|  MS21042L5 Nut | | Purchased | No | | | 110 | Each | 1,986.0000 | 4 | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST300 | | 1986 | | | | | | | |
| | | | | 116105 | | 5 | | | | | | | |
| | | | | 116548 | | 43 | | | | | | | |
| | | | | 117611 | | 50 | | | | | | | |
| | | | | 118179 | | 388 | | | | | | | |
| | | | | 119109 | | 1500 | | | | | | | |
|  AN960JD516 Washer | NAS1149D0563J | Purchased | No | | | 110 | Each | 0.0000 | 8 | | | | |

1118200
12/1/25

42

25.4 WEIGHT AND BALANCE

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|--------------|-------------------|----------------------|-----------------------------|--------------------|--------------------------|
| | | Arm | Moment | Arm | Moment |
| D205-523-013 | 3.5 lb 1.59 kg | ±34.5 in ±0.876 m | ±120.75 in-lb ±1.39 m-kg | 116.8 in 2.97 m | 408.8 in-lb 4.72 m-kg |

25.5 PARTS LIST

| -013 | -023 | -043 | Part No. | Description |
|------|------|------|--------------|---------------------------|
| X | | | D205-523-013 | HELI-RAPPEL™ INSTALLATION |
| | X | | D205-523-023 | 300 HOUR INSPECTION KIT |
| 1 | | X | D205-523-043 | SLIDE BAR ASSEMBLY |
| | | 1 | D3011-1 | RAPPEL SLIDE BAR |
| | | 2 | 33116 | STUD FITTING |
| | 2 | 2 | MS21042L6 | NUT (OR MS21042-6) |
| | 2 | 2 | AN960JD616 | WASHER |
| | 2 | 2 | D3012-1 | DECAL |
| | 2 | 2 | D3012-3 | DECAL |
| | 2 | 2 | D3012-5 | DECAL |
| 1 | | | D2224 | RAPPEL ANCHOR |
| 2 | | | D2229 | DOUBLER |
| 4 | 4 | | AN5-14A | BOLT |
| 8 | 8 | | AN960JD516 | WASHER |
| 4 | 4 | | MS21042L5 | NUT (OR MS21042-5) |